

ANKOCRYL ISOPRIMER INTERIOR

| 17-0559

PRODUCT DESCRIPTION

Water-borne, grain filling white primer, with strong isolating properties. Suited for interior application, especially oak and tannin rich tropical hardwoods. Based on Tri-Cryl technology.

TECHNICAL DATA

Viscosity	N/A	at 20°C
Density	1.44	kg/l
Flashpoint	Not flammable	Method: Closed Cup
Solid content	47	% by volume
Theoretical spreading rate	at 40µm dry	12m ² /litre
Storage stability	3 Months	5°C - 35°C

APPLICATION METHOD Spraying (airless/air assisted airless)

PRODUCT PREPERATION Ready for use - stir well before use

Additional Info - Although our recommended method of application is AAA spraying, conventional spraying such as the use of a gravity fed pot gun can be conducted with a 2.5mm fluid tip. It may be necessary to thin down the coating to get good flow through such apparatus. Do not thin by more than 10%.

RECOMMENDED NO. OF COATS:	1-2
REQUIRED FILM THICKNESS:	120-150µm
MAXIMUM FILM THICKNESS:	200µm

SUBSTRATE PREPERATION:

Suitable for all commonly used timber species. Timber moisture content should be between 12 and 16%. The substrate must be clean, dry and free from dust, dirt, grease, silicone and wax. Follow the appropriate Anker Stuy coating specification for other system products such as top coats and end grain sealers.

OTHER INFORMATION:

Cleaning	DO NOT CLEAN WITH SOLVENTS
Thinning	With water, by no more than 10%
Storage	Store in a cool environment and ensure its free from frost.
Shelf Life	3 months
Safety Info	Please see Safety Data Sheet
VOC content	28g/l

MAIN PROPERTIES

Excellent isolating properties
High levelling & filling power
Very good sandability
Fast drying
Excellent vertical hold

MINIMUM RECOMMENDED SETTINGS

Air Assisted Airless (AAA)

Minimum pump size 15:1

Fluid Pressure:	50psi @ 30:1
Air Assistance:	20psi/30psi @ 30:1
Tip Size (Thou.):	13
Filter size	100

Airless

Fluid Pressure:	1500psi
Tip Size (Thou.):	12

Conventional

Fluid Pressure:	Compliant
Tip Size (mm):	min 2.5mm

DRYING TIMES

Drying at : 20°C and relative humidity of 65%

Dust free	:	30 minutes
Handle	:	2 Hours
Sanding	:	2 Hours
Overcoat	:	4 hours
Stack	:	Overnight

Apply first coat, once dry inspect for surface tannins in the primer. If tannins are visible leave overnight/12 hours before over coating with second coat of Ankryl Isoprimer to ensure tannins have been effectively blocked.

* Drying requires good air movement and removal of humid air from confined spaces.