

1. Identification

Product Identifier: **PT Flex 20 Liquid Rubber Part A**
 Product Code(s): PTFLEX20A
 Use: Component for Liquid Polyurethane Casting Rubber. For Industrial/Professional use only.
 Manufacturer: Polytek Development Corp.
 55 Hilton St., Easton, PA 18042
 Phone Number: 800-858-5990 (8 a.m. to 6:30 p.m. EST)
 Emergency Phone: CHEMTREC 800-424-9300 or +1 (703) 527-3887
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2. Hazards Identification

GHS Classification:

Skin Irritation – Category 2
 Eye Irritation – Category 2B
 Respiratory Sensitization- Category 1
 Skin Sensitization – Category 1
 Specific Target Organ Toxicity – Repeated Exposure Category 2

Label Elements: Danger



Hazard Phrases

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H320 Causes eye irritation.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H373 May cause damage to organs (respiratory system) through prolonged or repeated exposure.

Precautionary Phrases

P260 Do not breath fumes, vapors, mists or sprays.
 P264 Wash thoroughly after handling.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves.
 P284 In case of inadequate ventilation, wear respiratory protection.
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P319 Get medical help if you feel unwell.
 P333+P317 If skin irritation or rash occurs: Get medical help.
 P337+P317 If eye irritation persists: Get medical help.
 P342+P316 If experiencing respiratory symptoms Get emergency medical help immediately.
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: Individuals sensitized to isocyanates should discontinue use. Long-term overexposure to isocyanates may cause lung damage. This is one part of a two-part system. Read and understand the hazard information on part B before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Diphenylmethane-4,4'-diisocyanate (MDI)	101-68-8	10-20
Exact concentrations are withheld as trade secret. Other ingredients are not classified as health and/or environmental hazards, and/or are present below cut-off/concentration limits.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Get medical attention if irritation develops or persists.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops or persists. Launder clothing before re-use. Discard items that cannot be decontaminated.

Inhalation: Remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if you feel unwell.

Most Important Symptoms/Effects: Causes skin and eye irritation. Vapors/mists may cause respiratory irritation. May cause allergic skin and/or respiratory reaction in sensitized persons. Symptoms include skin rash, wheezing, shortness of breath and other asthma symptoms. Prolonged inhalation overexposure may damage the lungs and respiratory system.

Indication of Immediate Medical Attention/Special Treatment: Immediate medical attention is required for asthmatic symptoms or serious inhalation exposures. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. Persons sensitized to isocyanates should consult a physician regarding working with respiratory irritants or sensitizers.

5. Fire-Fighting Measures

Extinguishing Media: Use water fog, foam, carbon dioxide or dry chemical. Do not direct solid water stream into hot product, since it may cause violent steam generation or eruption.

Specific Hazards: Not classified as flammable. Product will burn under fire conditions.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency

Procedures: Remove ignition sources. Clear non-emergency personnel from the area. Wear a respirator and protective equipment to prevent eye and skin contact. Ventilate area. Caution – spill area may be slippery.

Methods and Materials for Containment and Cleanup: Cover with inert absorbent material and collect into a container for disposal. Do not seal the container since carbon dioxide is generated on contact with moisture and dangerous pressure buildup can occur. Decontaminate floor area with a mixture of water plus isopropyl alcohol (20%), household ammonia (10%) and detergent (2%).

7. Handling and Storage

Safe Handling: Do not breathe fumes, vapors, mists or sprays. Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

Safe Storage: Store indoors at 60 to 95°F (15-35°C). Store in original, unopened containers. Protect from atmospheric moisture and water since MDI reacts with water to form carbon dioxide leading to potentially dangerous pressure build up in sealed containers.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: Methylenediphenyl diisocyanate (MDI)

OSHA PEL	0.02 ppm (C)
ACGIH TLV	0.005 ppm TWA

Ventilation: Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Respiratory Protection: In the absence of good ventilation, use an approved respirator with organic vapor cartridges. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

Skin Protection: Wear impervious gloves (butyl/nitrile rubber).

Eye Protection: Wear chemical safety glasses/goggles.

Other Protective Measures: Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

9. Physical and Chemical Properties

Appearance: Liquid, clear yellow to amber

Odor: Slight musty

Odor Threshold: 0.4 ppm (MDI)

pH: Not applicable

Melting Point: No data available

Boiling Point: No data available

Flash Point: >200°C (392°F)

Evap. Rate: No data available

Flamm. Limits: No data available

Vapor Pressure: ≤0.0007 mm Hg @ 25°C (Literature for MDI)

Vapor Density: No data available

Relative Density: 1.0-1.1 @ 25°C

Solubility: Insoluble in water

Partition Coefficient: n-octanol/Water: Reacts with water

Auto-Ignition Temp: No data available

Decomposition Temp: No data available

Viscosity: 300-2,500 cP @ 25°C

10. Stability and Reactivity

Reactivity: Diisocyanates react with many materials and the rate of reaction increases with temperature. Reaction with water generates carbon dioxide and heat.

Chemical Stability: Stable under recommended conditions.

Possibility of Hazardous Reactions: Elevated temperatures can cause hazardous polymerization. Polymerization can be catalyzed by strong bases or water. Reaction with water generates carbon dioxide, and results in heat and pressure buildup in closed systems.

Conditions to Avoid: Avoid moisture and temperatures below 60°F and above 95°F to protect product integrity and prevent pressure build up in closed containers.

Incompatible Materials: Avoid contact with water, acids, bases, alcohols, strong oxidizers, and some metals (e.g., aluminum, zinc, brass, tin, or copper).

Hazardous Decomposition Products: Possibly isocyanate vapor, carbon monoxide, nitrogen oxides, and traces of hydrogen cyanide.

11. Toxicological Information

Eye Contact: Causes eye irritation.

Skin Contact: Causes skin irritation. May cause an allergic skin reaction.

Inhalation: Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. At room temperature, vapors are minimal due to low volatility. Vapors or aerosols (e.g., generated during heating or spraying) may cause respiratory irritation and possibly pulmonary edema. May cause respiratory sensitization. For individuals sensitized to isocyanates, exposure may result in allergic respiratory reactions (e.g., coughing, wheezing, difficulty breathing).

Ingestion: No data available.

Chronic Health Effects: Repeated or prolonged exposure to isocyanates above exposure limits may cause an allergic sensitization of the respiratory tract causing an asthma-like response upon re-exposure. Repeated overexposure to isocyanates has been associated with decreased lung function. Repeated or prolonged dermal contact with this product may cause allergic skin sensitization in some individuals.

Acute Toxicity Values: For MDI:

Oral LD₅₀ (rat): >10,000 mg/kg;

Skin LD₅₀ (rabbit): >9,400 mg/kg;

Inhalation LC₅₀ (rat): 0.49 mg/L/4 hr (aerosol)

Germ Cell Mutagenicity: Components are not classified as mutagens.

Carcinogenicity: Components are not classified as carcinogens.

Reproductive Toxicity: Components are not classified as reproductive toxins.

Specific Target Organ Toxicity: May cause damage to organs (respiratory system) through prolonged or repeated exposure.

12. Ecological Information

Ecotoxicity: No data available. Avoid release to the environment.

Persistence and Degradability: Not readily biodegradable.

Bioaccumulative Potential: Not expected to bioaccumulate.

Mobility in Soil: Movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

13. Disposal Considerations

Dispose according to local, state and federal regulations. Upon exposure to moisture, product forms an inert, non-hazardous solid.

14. Transport Information

Not regulated for transport by any mode.

Emergency Shipping Information: Call CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:

CERCLA 103 Reportable Quantity: Not subject to reporting under CERCLA. Some states have more stringent reporting requirements. Report all spills in accordance with local, state, and federal regulations.

SARA TITLE III

Section 311/312: Acute Health, Chronic Health

Section 313 Toxic Chemicals: Contains the following chemicals subject to SARA Title III Section 313 Reporting requirements:

Diisocyanates Category (N120) 10-20%

Section 302 Extremely Hazardous Substances (TPQ): None

EPA Toxic Substances Control Act (TSCA) Status: Chemical substances in this product are listed on TSCA.

STATE REGULATIONS:

California Proposition 65: This product does not contain chemicals known to the State of California to cause cancer and/or reproductive harm. www.P65Warnings.ca.gov

16. Other Information

Training Advice: All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

Recommended Uses and Restrictions: This product is intended for industrial or professional use only.

SDS Revision Notes: New GHS classification and format. August 4, 2014; Reviewed/no changes July 16, 2018; Updated Prop 65 warning, August 27, 2018; Reviewed, separated products, and updated: March 1, 2022; Updated: March 22, 2023; Reviewed and updated: July 23, 2025

Disclaimer: The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.