

**Advanced Materials****RenLam<sup>®</sup> LV 10 / Ren<sup>®</sup> HY 97 blue****LAMINATING PASTE****LIGHT LAMINATING PASTE WITH GOOD HEAT RESISTANCE****KEY  
PROPERTIES**

- **Good heat resistance**
- **Easy to apply by hand**
- **Light paste**

**APPLICATIONS**

- Light, stiff laminated shells and backing structures

**PRODUCT DATA**

Property	Unit	RenLam <sup>®</sup> LV 10	Ren <sup>®</sup> HY 97 blue
Appearance Colour	visual	Fibrous paste Pale grey	Liquid Blue
Density	g/cm <sup>3</sup>	0.6	1.0

**PROCESSING**

Mix ratio	Parts by weight
RenLam <sup>®</sup> LV 10	100
Ren <sup>®</sup> HY 97 blue	20

Mix the two components thoroughly in the ratio indicated until the mixture has a homogenous colour. Mixing can be done manually or by using a planetary/kneader/dough mixer. Do not use a mixer on a drilling machine.

To produce layers of controlled thickness, roll out between spacers onto polythene, and apply as a layer. Post-curing will improve final properties.

**PROPERTIES**

Resin/Hardener mix:	Volume	Unit	LV 10 HY 97 blue
Appearance			Grey-blue
Pot life at 25°C	1000 ml	min	60
Max. Layer thickness		mm	10
Demoulding time		h	16

*After cure: 14 hours gradually to 120°C*

Density	ISO 1183	g/cm <sup>3</sup>	0.75
Coefficient of thermal expansion	ISO 11359	10 <sup>-6</sup> K <sup>-1</sup>	26
Deflection temperature	ISO 75	°C	125
Flexural strength	ISO 178	MPa	46
Linear shrinkage		mm/m	1.4

**STORAGE**

The resin and hardeners described in this instruction sheet have the shelf lives shown provided they are stored at 6 - 28°C in a dry place and sealed containers, preferably those in which they are supplied.

**WORKING  
CONDITIONS**

The product should be used when in the temperature range 18-25°C.

**PACKAGING**

System	LV 10	HY 97 blue
Quantity and Weight	1 x 5 kg	4 x 1 kg

**HANDLING  
PRECAUTIONS****Caution**

Our products are generally quite harmless to handle provided that certain precautions normally taken when handling chemicals are observed. The uncured materials must not, for instance, be allowed to come into contact with foodstuffs or food utensils, and measures should be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The wearing of impervious rubber or plastic gloves will normally be necessary; likewise the use of eye protection. The skin should be thoroughly cleansed at the end of each working period by washing with soap and warm water. The use of solvents is to be avoided. Disposable paper - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. These precautions are described in greater detail in the Material Safety Data sheets for the individual products and should be referred to for fuller information.

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