

SAFETY DATA SHEET

REN®PIM 5213-1 POLYOL

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : REN®PIM 5213-1 POLYOL
Product code : 00052331
Product description : Polyol component for tooling systems

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Polyol component for tooling systems

1.3 Details of the supplier of the safety data sheet

Supplier : Huntsman Advanced Materials (Europe)BVBA
Everslaan 45
3078 Everberg / Belgium
Tel.: +41 61 299 20 41
Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : C; R34

Human health hazards : Causes burns.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard symbol or symbols :



Indication of danger : Corrosive

Risk phrases : R34- Causes burns.

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Safety phrases : S26- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
 S36/37/39- Wear suitable protective clothing, gloves and eye/face protection.
 S45- In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Hazardous ingredients : polyoxypropylene diamine**Supplemental label elements** : Not applicable.**Special packaging requirements****Containers to be fitted with child-resistant fastenings** : Not applicable.**Tactile warning of danger** : Not applicable.**2.3 Other hazards****Other hazards which do not result in classification** : Not available.**SECTION 3: Composition/information on ingredients****Substance/mixture** : Mixture

Product/ingredient name	Identifiers	%	<u>Classification</u>		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
polyoxypropylene diamine	CAS: 9046-10-0	7 - 13	Xn; R21/22 C; R34 R52/53 See section 16 for the full text of the R-phrases declared above	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures****Eye contact** : Get medical attention immediately. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

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SECTION 4: First aid measures

- Inhalation** : Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed**Potential acute health effects**

- Eye contact** : Corrosive to eyes. Causes burns.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Corrosive to the skin. Causes burns.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

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SECTION 4: First aid measures

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
halogenated compounds
metal oxide/oxides

5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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SECTION 6: Accidental release measures

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Storage hazard class : Storage class 8, Corrosive substances
Huntsman Advanced Materials

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

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SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

No DELs available.

Predicted effect concentrations

No PECs available.

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Material of gloves for long term application (BTT>480min): : Ethyl Vinyl Alcohol Laminate (EVAL), butyl rubber

Material of gloves for short term/splash application (10min<BTT<480min): : nitrile rubber

(BTT = Break Through Time)

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****Appearance**

Physical state : Liquid.
Colour : White.
Odour : Slight
Odour threshold : Not available.
pH : Not available.
Melting point/freezing point : Not available.
Initial boiling point and boiling range : Not available.
Flash point : Closed cup: >200°C [Estimated]
Evaporation rate : Not available.
Flammability (solid, gas) : Not available.
Burning time : Not applicable.
Burning rate : Not applicable.
Upper/lower flammability or explosive limits : Not available.
Vapour pressure : Not available.
Vapour density : Not available.
Relative density : Not available.
Solubility(ies)
Water solubility :
20 deg C
Insoluble
Partition coefficient: n-octanol/water : Not available.
Auto-ignition temperature : Not available.
Decomposition temperature : >200°C
Viscosity : Dynamic: 1300 to 3000 mPa·s 25 deg C
Explosive properties : Not available.
Oxidising properties : Not available.

9.2 Other information**Density** : 1.18 g/cm³ [25°C (77°F)]**SECTION 10: Stability and reactivity****10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.**10.2 Chemical stability** : The product is stable.**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

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SECTION 10: Stability and reactivity**10.4 Conditions to avoid** : No specific data.

10.5 Incompatible materials :
 strong acids, strong bases, strong oxidising agents

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Endpoint	Species	Result	Exposure
REN®PIM 5213-1 POLYOL	LD50 Oral	Rat	>2000 mg/kg	-

Irritation/Corrosion**Conclusion/Summary** : Not available.**Sensitiser**

Product/ingredient name	Test	Route of exposure	Species	Result
REN®PIM 5213-1 POLYOL	-	skin	Guinea pig	Not sensitizing

Conclusion/Summary : Not available.**Mutagenicity****Conclusion/Summary** : Not available.**Carcinogenicity****Reproductive toxicity****Teratogenicity**

Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Ingestion : May cause burns to mouth, throat and stomach.

Skin contact : Corrosive to the skin. Causes burns.

Eye contact : Corrosive to eyes. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:
 stomach pains

Skin contact : Adverse symptoms may include the following:
 pain or irritation
 redness
 blistering may occur

Eye contact : Adverse symptoms may include the following:
 pain
 watering
 redness

Delayed and immediate effects and also chronic effects from short and long term exposure**Short term exposure**

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Not available.

12.4 Mobility in soil**Soil/water partition coefficient (K_{oc})** : Not available.**Mobility** : Not available.**12.5 Results of PBT and vPvB assessment**

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.**12.7 Other ecological information****SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This

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SECTION 13: Disposal considerations

material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste : Yes.

[European waste catalogue \(EWC\)](#)

Waste code	Waste designation
07 02 04*	other organic solvents, washing liquids and mother liquors

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information**14.1 UN number 14.2 UN proper shipping name**

ADR/RID UN2735

Amines, liquid, corrosive, n.o.s. POLYOXYPROPYLENE DIAMINE

ADN/ADNR Not available.

Not available.

IMDG UN2735

Amines, liquid, corrosive, n.o.s. (POLYOXYPROPYLENE DIAMINE)

IATA UN2735

Amines, liquid, corrosive, n.o.s. (POLYOXYPROPYLENE DIAMINE)

	ADR/RID	ADN/ADNR	IMDG	IATA
14.3 Transport hazard class(es)	8 	Not available.	8 	8 
14.4 Packing group	III	-	III	III
14.5 Environmental hazards	No.		No.	No.
14.6 Special precautions for user	Not available.	Not available.	Not available.	Not available.
Additional information	<u>Hazard identification number</u> 80 <u>Special provisions</u> 274 <u>Tunnel code</u> E	-	<u>Emergency schedules (EmS)</u> F-A, S-B	<u>Passenger and Cargo Aircraft</u> Quantity limitation: 5 L Packaging instructions: 852 <u>Cargo Aircraft Only</u> Quantity limitation: 60 L Packaging instructions: 856

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SECTION 14: Transport information

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : All components are listed or exempted.

Black List Chemicals : Not listed

Priority List Chemicals : Not listed

Integrated pollution prevention and control list (IPPC) - Air : Not listed

Integrated pollution prevention and control list (IPPC) - Water : Not listed

National regulations

References : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

International regulations

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

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SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Corr. 1B, H314

Eye Dam. 1, H318

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Corr. 1B, H314 Eye Dam. 1, H318	Calculation method Calculation method

Full text of abbreviated H statements : H302 Harmful if swallowed.
 H312 Harmful in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H318 Causes serious eye damage.
 H412 Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS] : Acute Tox. 4, H302 ACUTE TOXICITY: ORAL - Category 4
 Acute Tox. 4, H312 ACUTE TOXICITY: SKIN - Category 4
 Aquatic Chronic 3, H412 AQUATIC TOXICITY (CHRONIC) - Category 3
 Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
 Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B

Full text of abbreviated R phrases : R21/22- Harmful in contact with skin and if swallowed.
 R34- Causes burns.
 R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications [DSD/DPD] : C - Corrosive
 Xn - Harmful

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 16: Other information

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