

# SAFETY DATA SHEET

ARALDITE® 2028-1 GB POLYOL

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : ARALDITE® 2028-1 GB POLYOL  
**Product code** : 00070282  
**Product description** :

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Polyol for adhesive systems

### 1.3 Details of the supplier of the safety data sheet

**Supplier** : Huntsman Advanced Materials (Europe)BVBA  
Everslaan 45  
3078 Everberg / Belgium  
Tel.: +41 61 299 20 41  
Fax: +41 61 299 20 40

**e-mail address of person responsible for this SDS** : Global\_Product\_EHS\_AdMat@huntsman.com

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1/800/424.9300

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Working pack (preparation)

#### Classification according to Directive 1999/45/EC [DPD]

The product is not classified as dangerous according to Directive 1999/45/EC and its amendments.

**Classification** : Not classified.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard symbol or symbols** :  
**Indication of danger** :  
**Risk phrases** : This product is not classified according to EU legislation.  
**Safety phrases** : Not applicable.  
**Hazardous ingredients** :  
**Supplemental label elements** : Not applicable.

#### Special packaging requirements

ARALDITE 2028-1 GB POLYOL

2/11

Date of printing : 17 November 2011      MSDS no. : 00070282  
 Date of issue : 17 November 2011      Version : 1.01

## SECTION 2: Hazards identification

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

### 2.3 Other hazards

Other hazards which do not result in classification : Not available.

## SECTION 3: Composition/information on ingredients

Substance/mixture : Working pack (preparation)

### Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

**Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

**Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

**Eye contact** : No specific data.

**Inhalation** : No specific data.

**Skin contact** : No specific data.

**Ingestion** : No specific data.

### 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

<b>Date of printing</b>	: 17 November 2011	<b>MSDS no.</b>	: 00070282
<b>Date of issue</b>	: 17 November 2011	<b>Version</b>	: 1.01

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
metal oxide/oxides

### 5.3 Advice for firefighters

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

### 6.4 Reference to other sections

: See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

ARALDITE 2028-1 GB POLYOL

4/11

<b>Date of printing</b>	: 17 November 2011	<b>MSDS no.</b>	: 00070282
<b>Date of issue</b>	: 17 November 2011	<b>Version</b>	: 1.01

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- 7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 2 to 18°C (35.6 to 64.4°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

- Storage hazard class Huntsman Advanced Materials** : Storage class 12, Liquids, not dangerous

### 7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

#### Derived effect levels

No DELs available.

#### Predicted effect concentrations

No PECs available.

### 8.2 Exposure controls

Date of printing	: 17 November 2011	MSDS no.	: 00070282
Date of issue	: 17 November 2011	Version	: 1.01

## SECTION 8: Exposure controls/personal protection

**Appropriate engineering controls** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Material of gloves for long term application (BTT>480min):** : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)

**Material of gloves for short term/splash application (10min<BTT<480min):** : nitrile rubber, neoprene

(BTT = Break Through Time)

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at [www.gisbau.de](http://www.gisbau.de).

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

<b>Physical state</b>	: Liquid.
<b>Colour</b>	: Colourless.
<b>Odour</b>	: Slight
<b>Odour threshold</b>	: Not available.
<b>pH</b>	: Not available.
<b>Melting point/freezing point</b>	: Not available.

**ARALDITE 2028-1 GB POLYOL**

**6/11**

<b>Date of printing</b>	: 17 November 2011	<b>MSDS no.</b>	: 00070282
<b>Date of issue</b>	: 17 November 2011	<b>Version</b>	: 1.01

## SECTION 9: Physical and chemical properties

**Initial boiling point and boiling range** : Not available.

**Flash point** : Closed cup: >100°C

**Evaporation rate** : Not available.

**Flammability (solid, gas)** : Not available.

**Burning time** : Not applicable.

**Burning rate** : Not applicable.

**Upper/lower flammability or explosive limits** : Not available.

**Vapour pressure** : Not available.

**Vapour density** : Not available.

**Relative density** : Not available.

**Solubility(ies)**

**Water solubility** :

20 deg C

Insoluble

**Partition coefficient: n-octanol/water** : Not available.

**Auto-ignition temperature** : Not available.

**Decomposition temperature** : Not available.

**Viscosity** : Dynamic: 4000 to 5000 mPa·s

**Explosive properties** : Not available.

**Oxidising properties** : Not available.

### 9.2 Other information

## SECTION 10: Stability and reactivity

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : No specific data.

**10.5 Incompatible materials** : No specific data.

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Burning produces obnoxious and toxic fumes., Carbon oxides, Nitrogen oxides

<b>ARALDITE 2028-1 GB POLYOL</b>		<b>7/11</b>	
<b>Date of printing</b>	: 17 November 2011	<b>MSDS no.</b>	: 00070282
<b>Date of issue</b>	: 17 November 2011	<b>Version</b>	: 1.01

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

Acute toxicity

Irritation/Corrosion

**Conclusion/Summary** : Not available.

Sensitiser

**Conclusion/Summary** : Not available.

Mutagenicity

**Conclusion/Summary** : Not available.

Carcinogenicity

Reproductive toxicity

Teratogenicity

**Information on the likely routes of exposure** : Not available.

Potential acute health effects

**Inhalation** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Eye contact** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

**Inhalation** : No specific data.

**Ingestion** : No specific data.

**Skin contact** : No specific data.

**Eye contact** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

Potential chronic health effects

**Conclusion/Summary** : Not available.

**General** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

**Other information** : Not available.

<b>ARALDITE 2028-1 GB POLYOL</b>				<b>8/11</b>
<b>Date of printing</b>	: 17 November 2011	<b>MSDS no.</b>	: 00070282	
<b>Date of issue</b>	: 17 November 2011	<b>Version</b>	: 1.01	

## SECTION 12: Ecological information

### 12.1 Toxicity

### 12.2 Persistence and degradability

### 12.3 Bioaccumulative potential

Not available.

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

### 12.7 Other ecological information

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**Hazardous waste** : Yes.

#### European waste catalogue (EWC)

Waste code	Waste designation
07 02 08*	other still bottoms and reaction residues

#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

ARALDITE 2028-1 GB POLYOL

9/11

Date of printing : 17 November 2011 MSDS no. : 00070282  
 Date of issue : 17 November 2011 Version : 1.01

## SECTION 14: Transport information

**14.1 UN number**      **14.2 UN proper shipping name**

ADR/RID Not regulated. -  
 ADN/ADNR Not available. Not available.  
 IMDG Not regulated. -  
 IATA Not regulated. -

	ADR/RID	ADN/ADNR	IMDG	IATA
<b>14.3 Transport hazard class(es)</b>	-	Not available.	-	-
<b>14.4 Packing group</b>	-	-	-	-
<b>14.5 Environmental hazards</b>	No.	No.	No.	No.
<b>14.6 Special precautions for user</b>	Not available.	Not available.	Not available.	Not available.
<b>Additional information</b>	-	-	-	-

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not applicable.

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

Other EU regulations

**Europe inventory** : All components are listed or exempted.  
**Black List Chemicals** : Not listed  
**Priority List Chemicals** : Not listed  
**Integrated pollution prevention and control list (IPPC) - Air** : Not listed  
**Integrated pollution prevention and control list (IPPC) - Water** : Not listed

<b>ARALDITE 2028-1 GB POLYOL</b>		<b>10/11</b>	
<b>Date of printing</b>	: 17 November 2011	<b>MSDS no.</b>	: 00070282
<b>Date of issue</b>	: 17 November 2011	<b>Version</b>	: 1.01

## SECTION 15: Regulatory information

### National regulations

**References** : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

### International regulations

**Chemical Weapons Convention List Schedule I Chemicals** : Not listed

**Chemical Weapons Convention List Schedule II Chemicals** : Not listed

**Chemical Weapons Convention List Schedule III Chemicals** : Not listed

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number

### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Not classified.

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Not classified.	

**Full text of abbreviated H statements** : Not applicable.

**Full text of classifications [CLP/GHS]** : Not applicable.

**Full text of abbreviated R phrases** : Not applicable.

**Full text of classifications [DSD/DPD]** : Not applicable.

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### Notice to reader

<b>ARALDITE 2028-1 GB POLYOL</b>		<b>11/11</b>	
<b>Date of printing</b>	: 17 November 2011	<b>MSDS no.</b>	: 00070282
<b>Date of issue</b>	: 17 November 2011	<b>Version</b>	: 1.01

## **SECTION 16: Other information**

*While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.*

**IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.**

**THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.**

*Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.*

**ARALDITE® is a registered trademark of Huntsman Corporation or an affiliate thereof in one or more countries, but not all countries.**

**NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.**