

# DEFENDER 90 Ebony 'Fire + Ice' STYLE SIDE STEPS INSTRUCTIONS



Brackets are handed, the steps are not. Start with the passenger side as this is easier.

Offer the step into place on the outer edge of floor rails, the front hole is clear, the last rear hole in the rail needs the factory nut and bolt removing. If your Defender has a fuel tank on the drivers side then the front fixing bolt should be pushed through from up behind the tank. The hole is factory drilled on all models but can be hard to find due to mud etc. Fit the long front brace with clips underneath, & clamp (see lefthand photo below) to the edge of the tapered front chassis flange by the big rubber bush. The short brace fits to the 17mm triangular axle support bush bolt, a new bolt is supplied if required.

Connect up the braces to the tube lugs, but do not tighten at this stage!

Check alignment of step, then tighten all nuts and bolts. Repeat for other side, and test.

The steps are constructed of mild steel and powder coated to protect against rust, to ensure further protection paint tubes with smooth hammerite or similar. These steps are designed for ALL models of Defender 90 with coil springs.



FRONT ARRANGEMENT PASSENGER  
SIDE LOOKING FORWARD

REAR AXLE  
BUSH MOUNT

FRONT CLAMPS



REAR BRACE ARRANGEMENT  
PASSENGER SIDE LOOKING BACK

# DEFENDER 90 & 110 SIDE STEP FRONT BRACE

