Typical paint systems

Steel vessels

SUBMERGED	PRIMER	COATS* DFT	ANTIFOULING	COATS*
Conventional	Vinyguard Silvergrey 88	3 x 80 µm	SeaForce 30	
Ероху	Jotamastic 80 Aluminium Vinyguard Silvergrey 88 as tie coat to antifouling or Jotamastic 87 Aluminium Vinyguard Silvergrey 88 as tie coat to antifouling	2 x 125 μm 1 x 50 μm 2 x 125 μm 1 x 50 μm	SeaForce or SeaQuantum or SeaMate or SeaOmega	Refer to Jotun for specification calculation to suit your vessel

ABOVE WATER	PRIMER	COATS*	TOPCOAT	COATS* DFT
Conventional	Vinyguard Silvergrey 88 or Alkyd Primer	3 x 80 μm 1 x 40 μm	Pilot II gloss	1 x 40 μm
Epoxy/Acrylic	Jotamastic 80 or Jotamastic 87	1 x 200 μm 1 x 200 μm	Pioner Topcoat	1 x 50 μm
Epoxy/Polyurethane	Jotamastic 87 or Jotamastic 80	1 x 200 μm 1 x 200 μm	Hardtop Flexi or Hardtop XP	1 x 40 μm 1 x 40 μm

Wooden vessels

SUBMERGED	PRIMER	COATS* DFT	ANTIFOULING	COATS*
Conventional	Vinyguard Silvergrey 88 1st coat thinned by 10% – No. 7 Thinner	3 x 75 µm	SeaForce or SeaQuantum or SeaMate or SeaOmega	Refer to Jotun for specification calculation to suit your vessel

ABOVE WATER	PRIMER	COATS* DFT	TOPCOAT	COATS* DFT
Conventional	Vinyguard Silvergrey 88 1st coat thinned by 10% – No. 7 Thinner	2 x 60 μm	Pilot II gloss	1 x 40 μm

VARNISHED	VARNISH	COATS DFT	
Single pack	Spontan Varnish	1–3 x 35 µm	
Two pack epoxy	Hardtop AS Clear	1–2 x 40 μm	

Aluminium vessels

SUBMERGED	PRIMER	COATS* DFT	ANTIFOULING	COATS* DFT
Ероху	Penguard HB Vinyguard Silvergrey 88 as tie coat to antifouling	2 x 150 μm 1 x 50 μm	SeaQuantum	Refer to Jotun for specification calculation to suit your vessel
ABOVE WATER	PRIMER	COATS DFT	TOPCOAT	COATS DFT
Epoxy/Acrylic	Penguard HB	1 x 150 μm	Pioner Topcoat	1 x 50 μm
Epoxy/Polyurethane	Penguard HB	1 x 150 μm	Hardtop Flexi or Hardtop XP	1 x 40 μm 1 x 40 μm

^{*} Jotacote Universal – New building only/Full blast only

GRP vessels

SUBMERGED	PRIMER	COATS DFT	ANTIFOULING	COATS DFT
Ероху	Penguard HB Vinyguard Silvergrey 88 as tie coat to antifouling	2 x 150 μm 1 x 50 μm	As for steel See above	Refer to Jotun for specification calculation to suit your vessel

ABOVE WATER	PRIMER	COATS DFT	TOPCOAT	COATS DFT
Epoxy/Acrylic	Penguard HB	1 x 150 μm	Pioner Topcoat	1 x 50 μm
Epoxy/Polyurethane	Penguard HB	1 x 150 μm	Hardtop Flexi or Hardtop XP	1 x 40 μm 1 x 40 μm

