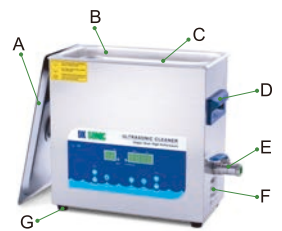


# DK SONIC DIGITAL ULTRASONIC CLEANER USER MANUAL

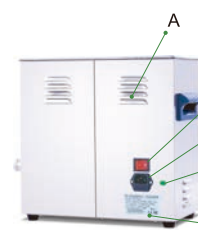


## FRONT VIEW



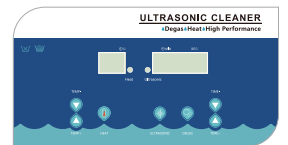
- A. Soundproof lid  
B. Die casting SUS304 tank  
C. Filling Line  
D. Plastic Carrying Handles  
E. SUS304 Drain Valve  
F. Air Inlet/Louver  
G. Anti-slide Feet

## BACK VIEW



- A. Air Outlet  
B. Power Switch  
C. Power Socket  
D. QC Pass Sticker  
E. Product Model Sticker

## CONTROL PANEL

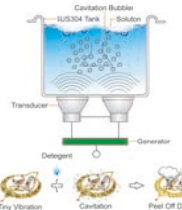


Thanks for purchasing this ultrasonic cleaner. Please read these operating instructions before use and keep the user manual for future reference. Failure to follow the instructions may lead to serious personal and damage to the product.

## FEATURES

- Die casting SUS304 stainless steel tank
- Industrial grade integrated circuit
- 0-80°C temperature range
- 1-99 minutes working time
- 40KHz for intensive rinse
- Dewaxing and degreasing function
- Degas mode for a better cleaning effect
- Auto Stand-by, Sleep, and wake up by one key-press
- Digital controller of high-precision and a long service-life

## ULTRASONIC PRINCIPLE



Ultrasonic cleaning is based on the cavitation effect caused by high frequency ultrasonic wave vibration signal in the fluid. Microscopic bubbles are formed, and then implode violently causing the cavitation which create an intense scrubbing action on the surface of the item being cleaned. The bubbles are small enough to penetrate microscopic crevices, cleaning them thoroughly and consistently. Ultrasonic cleaning is extremely effective at removing dirt and grime which would normally require tedious manual cleaning by hand. It has been used to clean a wide variety of instruments and mechanical parts such as carburetors, returning them to almost "like new" condition without damage to delicate parts.

## PREPARATION

- Carefully unpack the cleaner, remove all packing materials and check whether any parts have become loose or damaged during transit.  
**Contents:** a: Main machine b: Sound proof lid c: Power lead d: Outlet filter e: Mesh basket (Optional) f: Manual
- Place the cleaner on a flat, clean surface and ensure that the cooling fan will get adequate ventilation, and that all controls are set to off, and the drain tap is closed.
- Ensure that the power lead is securely plugged into the cleaner, and that no part of the lead is likely to contact with moisture.
- Carefully fill at least 1/2 of the tank with a solvent solution. Based on cleaning requirements, we recommend to use a small amount of cleaning solution because this will help increase the cleaning performance. Now the cleaner is ready for use.

## Attention

- While the machine is working normally, the synergy of the ultrasonic wave and tank gives a well-proportioned sound with no shudder on the surface of the water but sprays generated by the tiny bubbles. If there are discontinuous surges, please add or reduce a little of washing solution in the tank to stop the surges, which is good for get a better cleaning effect.
- DO NOT make the machine work for a continuous long time (not more than 30 minutes) as possible as you can because a long time working will raise the temperature of the case, accelerate the burn-in process of inner electronic components and parts.

## SAFETY PRECAUTIONS

## Keep it away from children!

This device can not be used by individuals with limited physical knowledge, or the mental disabled, or those lacking experiences or knowledge, such as children, unless they are supervised by an individual who can take charge of their safety or have received training in operating the device.

## Please read the following items very carefully as failure to comply with them may invalidate your guarantee.

- DO NOT run the cleaner continuously for more than one hour at a time because it can damage the internal components.
- DO NOT operate the unit without fluid in the tank. Always ensure that the fluid is no higher than the max mark and no lower than the minimum depth of 7cm.
- DO NOT drop any item into the tank because it may damage the transducer. Always place items gently into the tank and use the basket whenever possible.
- The more items you place in the cleaning bath, the less cleaning efficient you can get. Leaving enough spaces among items rather than overlapping them is recommended.
- Do keep the lid closed during use. This will prevent splashes and reduce evaporation of the fluid.
- Never immerse the machine or power cord in water or other liquid.
- DO NOT touch the power plug with wet hands, especially when inserting or removing the plug.
- DO NOT touch the unit if the machine has fallen into water during operation. Remove the power plug from the socket firstly.
- DO NOT disassemble the machine if you are not professional.
- UNPLUG the power source while filling or emptying the tank.
- DO NOT spray water or liquid over the device and the control panel.
- DO NOT operate the cleaner without proper grounding.
- DO NOT place the device on a soft surface where the vents can be blocked.
- DO NOT use any volatile solutions whose gas is flammable or explosive.
- Always turn the heater off after using as leaving it on can make the fluid evaporate and damage the internal components.
- Take care when adding or removing items from the cleaning tank as the splashed fluid is likely to be hot and damage the internal components. Any splashed fluid must be dried immediately.
- In case of emergency or failure to follow the aforementioned items, disconnect the mains supply by removing the mains socket.

## APPLICATIONS

This list is almost endless. Provided the product is non porous and can normally be immersed in water, they can be thoroughly cleaned. Here are some examples:

- Jewelry especially gold, silver & platinum
- Electrical components
- Milking parlor equipment
- Engine cylinder heads
- Watchstraps
- Make-up cases
- Golf clubs&grips&golf balls
- Turbochargers
- Coins and other collectibles
- Diesel injection pumps
- Horse bits&stirrups & horse brasses
- Bicycle derailleurs
- PCB Boards etc.
- Printer heads and toner cartridges
- Knives, bayonets and other military
- Engine/Model parts
- Motorcycle radiators
- Surgical equipment
- Gun and gun components
- Toothbrushes & Dentures
- Vehicle differentials
- Motorcycle engine crank cases



Ultrasonic cleaning is not recommended to be used to clean the following gemstones: Opal, Pearl, Emerald, Tanzanite, Malachite, Turquoise, Lapis and Coral.

## OPERATION

Fill the stainless steel tank with cleaning solution; plug the power lead into grounded outlet; After power-on, the temperature LEDs displays the actual environmental temperature, the time LEDs displays 3 minutes (default ultrasonic time). The functions of buttons are as follows:

TEMP	The preset temperature can be increased or decreased 1°C by pressing or shortly at a time (one press, one degree Celsius); the preset temperature can be increased or decreased by 10 mins via keeping pressing or continuously. <b>NOTE:</b> Usually, the best cleaning temperature is between 40°C and 60°C.
TIME	The preset cleaning time can be increased or decreased 1min by pressing or shortly at a time (one press, one min); it can also be increased or decreased by the timer runs out, press the cleaning mode button once. <b>NOTE:</b> For the consideration of a long service life, it is not recommended to run the cleaner continuously for more than one hour.
HEAT	The heating function can be started or stopped by press the "HEAT" button once. <b>NOTE:</b> The preset temperature must be higher than water temperature, or the heating function can not be started. The heating function will be stopped once the water temperature reaches the preset temperature, and it will be restarted once the water temperature becomes about 2 or 3 degree Celsius lower than the preset temperature.
ULTRASONIC	The "ULTRASONIC" cleaning (40KHz) can be started or stopped by pressing the ULTRASONIC button once.
DEGAS	An intermittent cleaning mode with 6s "ON" and 2s "OFF" can clean stuffs more deeply and efficiently. It can be started or stopped by pressing the DEGAS button once.

Empty the tank and clean both the outside and inside of the cleaner with a clean and dry cloth for next use.

**NOTE:** Do not pour water out until it's cooling-off because hot water will hurt you and damage the machine itself.

## ADVANTAGES

Ultrasonic is widely used throughout sundry industries to remove difficult contaminants from spare parts during or after manufacturing process which require a cleaning process before the next process. In general, if a stuff can be cleaned with liquid, it can be cleaned much faster and more thoroughly with an ultrasonic cleaner. Compared with traditional solvent/scrubbing, our ultrasonic cleaners have following advantages:

- Being more effective at removing contaminants;
- Being much quicker to get a good cleaning effect;
- Saving the labor time of employees (and subsequent labor cost);
- Being able to heat the cleaning solutions to a suitable temperature so as to enhance the cleaning efficiency;
- Having a digital controller of high-precision and a long service-life;
- Being of high performance;
- Reducing chemicals left in the cleaned stuffs;
- Being environment-friendly because of its recyclability.

## DIFFERENT CLEANING WAYS

- General Cleaning** — A common ultrasonic cleaning way with only water and under 50°C.
- Enhanced Cleaning** — An ultrasonic cleaning way with a few drops of standard cleaning solutions added, such as liquid soap, detergent, or any other non-acidic cleaning agents.
- Extensive Cleaning** — A special ultrasonic cleaning way with specific cleaning solution added for removing tarnish, carbon & rust from non-plated metals.

## WARNING

Strong acid or alkaline cleaning solution will cause corrosion, rust and even puncture of tank or machine body. To solve this problem, please dilute the solution to a mild PH value with a special tank made of a specific-grade stainless steel, like SUS316, before pouring it into the tank of the ultrasonic cleaner.

The cleaning solution's effectiveness will deteriorate over time and use. It is important to regularly change the fluid and wash the cleaning tank carefully so as to preserve the effectiveness and prolong the tank's service life. Besides, the tank must be wiped down and dried before being re-connected to the electrical supply. Do not use corrosive or abrasive cleaning tools to clean the tank.

**NOTE:** If the machine starts to spark, smoke, smells burnt electronics or displays any other fault, the operator must immediately stop the machine, and isolate it from the electrical supply and contact the supplier. It is dangerous to use it after that.

## HOW TO GET A BETTER CLEANING EFFECT

- Immerse the cleaned stuffs well into the water, (below the "MAX" mark)
- Add a small amount of cleaning solution.
- Make sure that there is enough space around each stuff in the tank. The more stuffs you place in the tank, the less efficiency you can get. It is not advised to overlap stuffs because the ultrasonic cleaning system can not make a good cleaning effect on layered stuffs.
- Use a suitable basket. Do not put stuffs directly into the bottom of the tank because that is harmful for the inner tank. Especially a metal basket only absorbs about 8% ultrasonic energy.
- Choose a suitable temperature: Generally, the higher the temperature is, the better cleaning effect the ultrasonic cleaner can make. However, when temperature exceed 70-80°C, cleaning effect will be affected. The best temperature we suggest is 40°C-60°C.

## SPECIFICATIONS

Model No.	Tank Size(mm)	Overall Size(mm)	Capacity	Frequency(KHz)	Ultrasonic Power(W)	Heating Power(W)	Time(min)	Temperature(°C)	Drainage
DK-200D	150x140x100	190x170x230	2.0L	40	60	100	1-99	0-80	None
DK-210D	200x140x85	220x170x200	2.0L	40	60	100	1-99	0-80	None
DK-300D	240x140x100	270x170x240	3.0L	40	120	100	1-99	0-80	None
DK-600D	300x155x150	330x180x330	6.0L	40	180	300	1-99	0-80	Yes
DK-1000D	300x240x150	300x270x330	10L	40	240	300	1-99	0-80	Yes
DK-1500D	330x300x150	360x330x330	15L	40	360	400	1-99	0-80	Yes
DK-2200D	500x300x150	500x330x330	22L	40	480	500	1-99	0-80	Yes
DK-3000D	500x300x200	550x330x380	30L	40	600	500	1-99	0-80	Yes

## Contact Us

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