

1522 DOUBLE COATED MEDICAL TAPE

MATERIAL DESCRIPTION: Double coated medical tape consisting of a 3 mil transparent polyethylene film, coated on both sides with a hypoallergenic, pressure sensitive acrylate adhesive. The tape is supplied on a bleached Kraft-Glassine paper liner, with a basis weight of 80 pounds; silicone coated both sides, which has a nominal caliper of 4.5 mils (0.11 mm). The tape is wound with the liner on the outside of the roll.

ROLL DIMENSIONS:

Length: Maximum 400 yd (366 m) <u>+</u> 2%

Width: Maximum 48 in (122 cm) \pm 1/32 in (1.0 mm) Note: Tape supplied on 3-inch (76 mm) cores

SPLICES: Splices on the tape and liner are intended for continuous processing.

Roll Width Maximum Splices Per Roll

≤8 in (20 cm)
2 per 100 yd (91 m)

3 per 200 yd (183 m) 6 per 400 yd (366 m)

Information on the splice frequency in roll widths greater than 8 in (20 cm) is available upon request.

PRODUCT PROPERTIES:

Adhesion to steel: Minimum 400 g/25 mm (14 oz/in) (3.92 N/25 mm)

Liner release: Maximum 30 g (0.29 N)/25 mm

Tape caliper w/o liner: 6.3 mils \pm 1.0 mil (0.16 mm \pm 0.025 mm)

Product as supplied in original packaging, will maintain stated test properties for a period of three years from date stamped on shipping container, when stored at a temperature between 50-80°F (10-27°C) and a relative humidity between 40 and 60 percent.

Specialist converters of technical adhesive tapes and foams

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