

Installation Instructions Flexseal Couplings

Standard Coupling (SC) Large Coupling (LC)	Drain Coupling (DC)	Adaptor Coupling (AC)	Instructions
		T	Loosen the clamp bands and slide the coupling onto the first pipe. <i>No lubricant required.</i> *AC - Smallest pipe first.
2 Constant	2 Contractions of the second s	2 Constant	Make a mark on the second pipe, half a coupling's width from the end to be jointed.
			Insert the second pipe up to the mark.
	Image: constraint of the second sec	e de la construcción de la const	Tighten the clamp bands to the recommended torque in sequence accross the width of the coupling. *SC & LC- Start with the central shear band.
5 Contractions of the second s		S S S S S S S S S S S S S S S S S S S	Tamp the bedding under the pipe and re-tighten prior to backfilling.



Installation Instructions Flexseal Bush

Standard Coupling (SC)/Large Coupling (LC) & Bush (BC)	Instructions
	Measure the couplings' width and mark both pipes half the couplings' width from the end to be jointed.
	Slide the bush onto the smallest pipe, up to the marked point.
	Loosen the clamp bands and slide the coupling onto the larger pipe. <i>No lubricant required.</i>
	Insert the smaller pipe up to the mark.
	Tighten all of the bands on the coupling to the recommended torque in sequence accross the width of the coupling, starting with the central shear band.
e e e e e e e e e e e e e e e e e e e	Tamp the bedding under the pipe and re-tighten prior to backfilling.
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